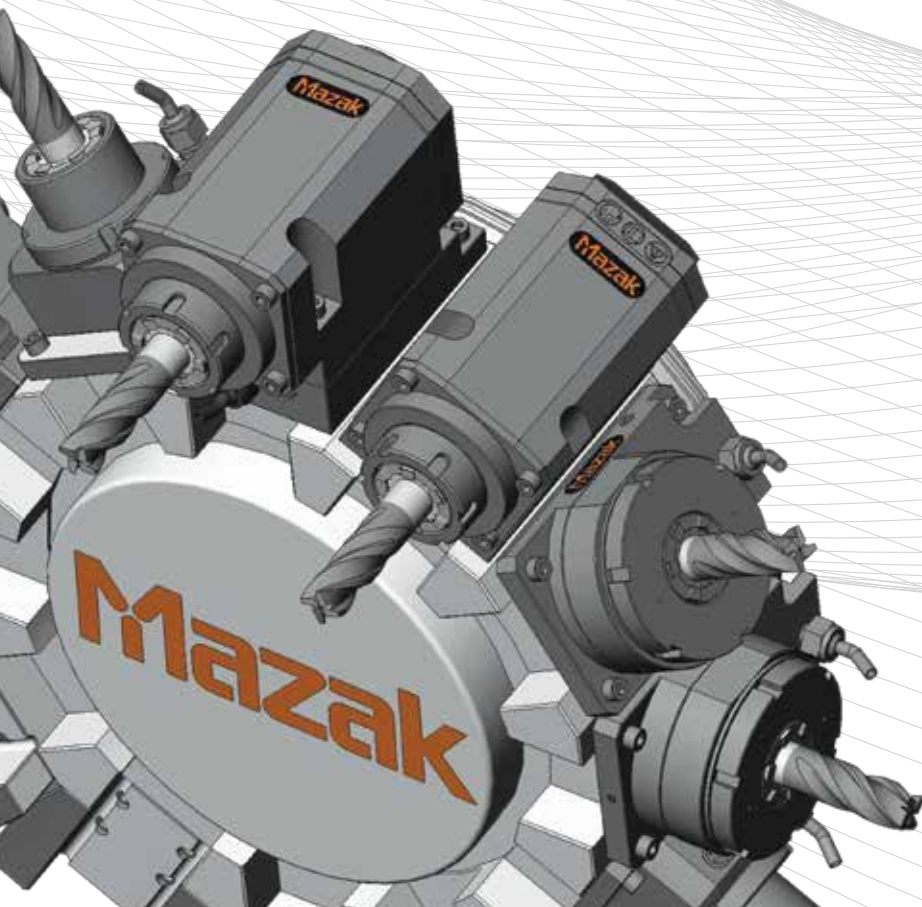
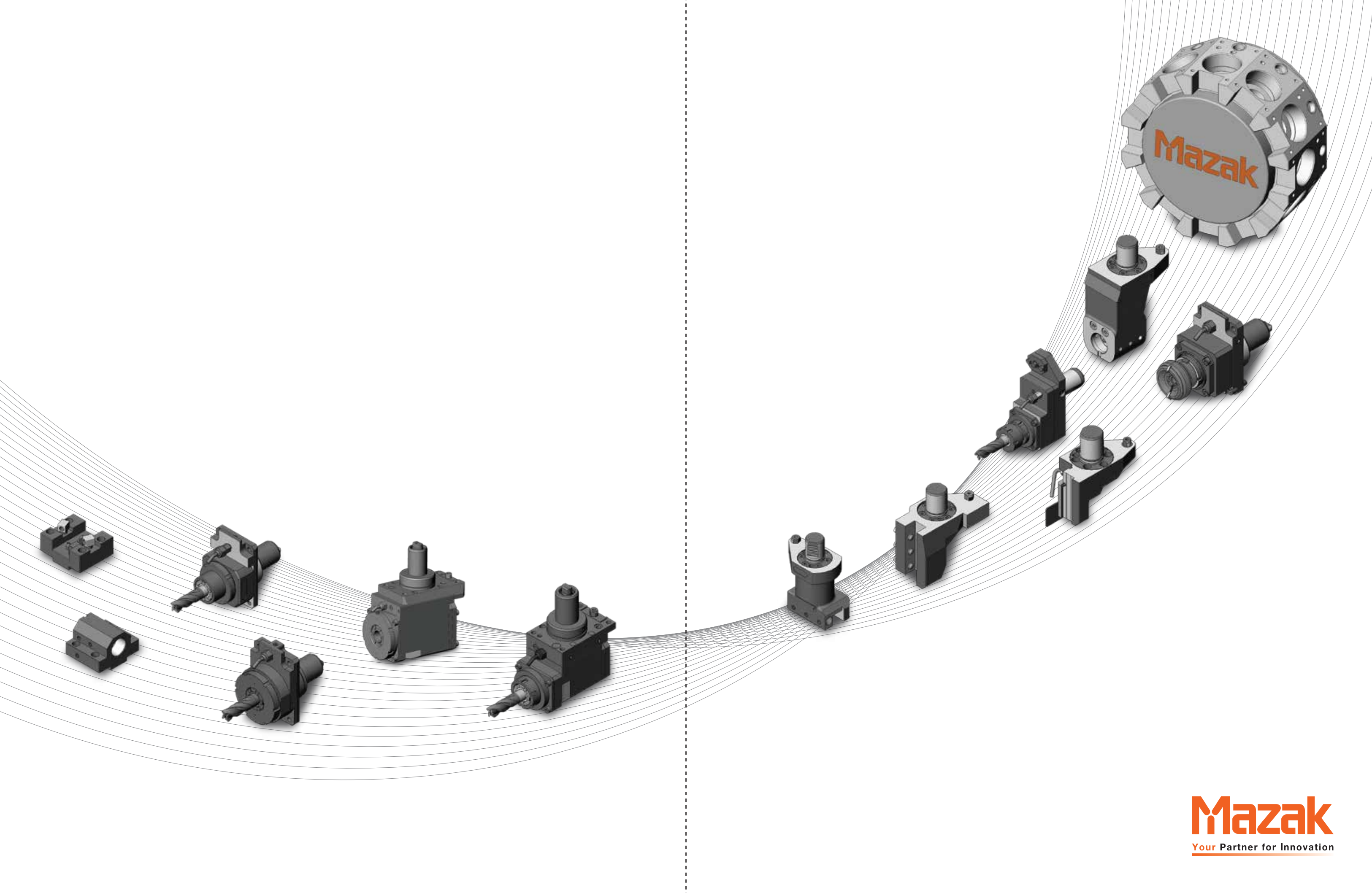


TOOLING SYSTEM CATALOGUE

FOR
QUICK TURN SMART SERIES
&
QUICK TURN NEXUS SERIES





TOOLING SYSTEM FOR
QUICK TURN SMART SERIES

TOOLING SYSTEM FOR
QUICK TURN NEXUS SERIES

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Design

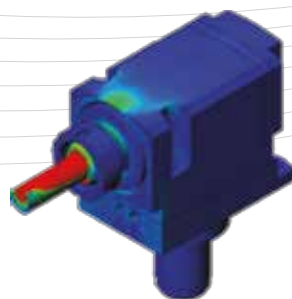
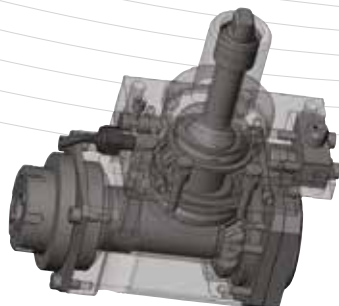
Mazak Tooling is the result of meticulous Research & Development, based on expertise over 20 years to give you uncompromised performance and stringent specifications.

Yamazaki Mazak Singapore (YMS) Tooling

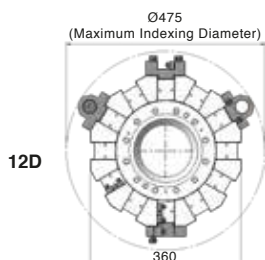
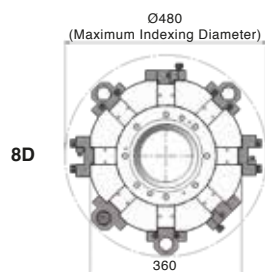
Having its humble beginning in 1992, YMS has been supplying state of the art tooling systems for Mazak CNC lathe machines to our global production plants in Japan, UK, USA and China.

Stringent Quality

Mazak Toolings Undergo Stringent Design structural Analysis, state of the art Manufacturing systems and quality tests to ensure world class products reaches our customers.



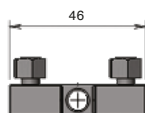
QUICK TURN SMART 100 S



FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	30	32	—	External	531080004**
 U-Drill Holder	30	32	—	Internal	531080005**
 Facing Holder	—	—	20 X 20	External	531080003**
 Turning Holder-FWD	25	—	20 X 20	External	531080001**
 Turning Holder-REV	25	—	20 X 20	External	531080002**

QUICK TURN SMART 100 S



TURNING BLOCK

Order Code

531080006**

BORING BAR SOCKET (mm)

Ø (D)	Ø (d)	Order Code
32	25	531780121**
32	20	531780122**
32	16	531780123**
32	12	531780124**
32	10	531780125**
32	8	531780126**

DRILL SOCKET (mm)

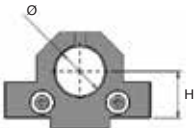
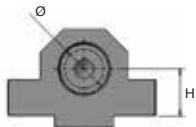
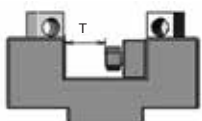
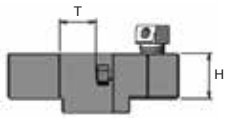
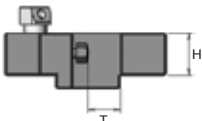
Ø (D)	M.T.	Order Code
32	No.2	535180031**
32	No.1	535180030**

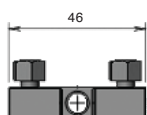
U-DRILL SOCKET (mm & inch)

Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

QUICK TURN SMART 100 S

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	1.1/8"	1.1/4"	—	External	531080104**
 U-Drill Holder	1.1/8"	32mm	—	Internal	531080105**
 Facing Holder	—	—	3/4" X 3/4"	External	531080103**
 Turning Holder-FWD	0.984"	—	3/4" X 3/4"	External	531080101**
 Turning Holder-REV	0.984"	—	3/4" X 3/4"	External	531080102**



TURNING BLOCK

Order Code

531080006**

BORING BAR SOCKET (inch)

Ø (D)	Ø (d)	Order Code
1.1/4"	1"	531780131**
1.1/4"	3/4"	531780132**
1.1/4"	5/8"	531780133**
1.1/4"	1/2"	531780134**
1.1/4"	3/8"	531780135**
1.1/4"	5/16"	531780136**

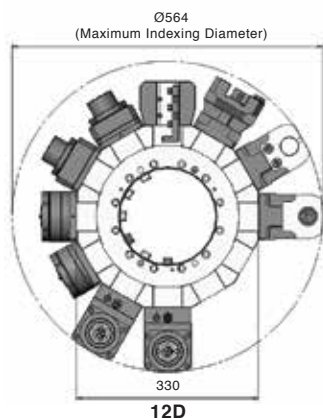
DRILL SOCKET (inch)

Ø (D)	M.T.	Order Code
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1.1/4"	No.1	535180130**

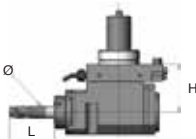
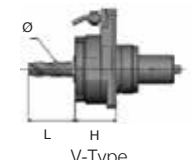
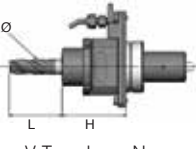
U-DRILL SOCKET (mm & inch)

Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

QUICK TURN SMART 100M S



ROTARY HOLDERS (mm & inch)

Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool -Ø	Coolant	Order Code
 H-Type	6000	105	80	ER32	20	External	5B0780006**
	6000	105	80	ER32	20	Internal (External: Supplementary)	5B0780005**
 V-Type	6000	59	57	ER32	20	External	5B0780008**
	6000	53	63	ER32	20	Internal (External: Supplementary)	5B0780007**
 V-Type Long Nose	6000	32	85	ER32	20	External	5B0780022**
	6000	32	85	ER32	20	Internal (External: Supplementary)	5B0780021**

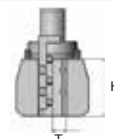
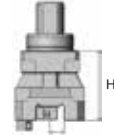
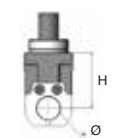
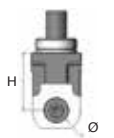
NOTE FOR INTERNAL COOLANT HOLDERS:

1.THE MAXIMUM USABLE COOLANT PRESSURE: 1.6 MPa (228 PSI)

2.FILTERED COOLANT IS REQUIRED (recommended filtration performance: 50µm or less)

QUICK TURN SMART 100M S

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder	80	—	20 X 20	External	5B0680007**
 Facing Holder	100	—	20 X 20	External	5B0680008**
 Boring bar Holder	90	32	—	External	5B0680003**
 U-Drill Holder	90	32	—	Internal	5B0680004**

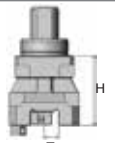
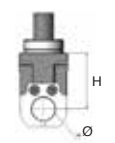
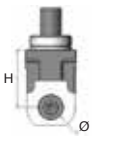
BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
32	25	531780121**
32	20	531780122**
32	16	531780123**
32	12	531780124**
32	10	531780125**
32	8	531780126**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
32	No.2	535180031**
32	No.1	535180030**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

QUICK TURN SMART 100M S

FIXED HOLDERS (Inch)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder	80mm	—	3/4"X3/4"	External	5B0680101**
 Facing Holder	3.875"	—	3/4"X3/4"	External	5B0680102**
 Boring bar Holder	3.5"	1.1/4"	—	External	5B0680103**
 U-Drill Holder	3.5"	1.1/4"	—	Internal	5B0680104**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
1.1/4"	1"	531780131**
1.1/4"	3/4"	531780132**
1.1/4"	5/8"	531780133**
1.1/4"	1/2"	531780134**
1.1/4"	3/8"	531780135**
1.1/4"	5/16"	531780136**

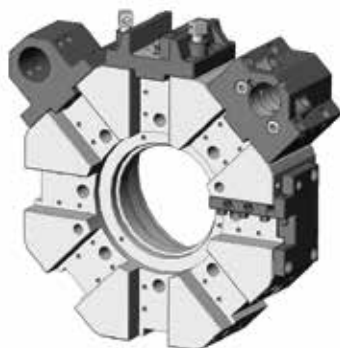
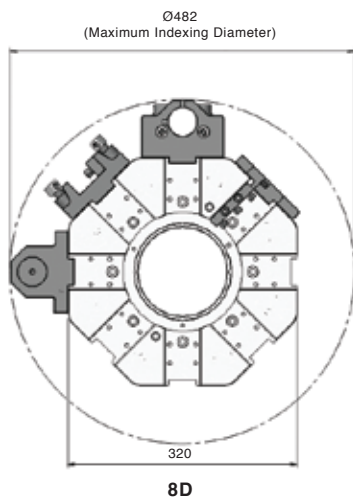
DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
1.1/4"	No.2	535180131**
1.1/4"	No.1	535180130**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN SMART 150 S



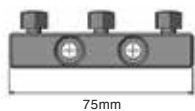
QUICK TURN SMART
150 S

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	50	40	—	External	533780003**
 U-Drill Holder	50	40	—	Internal	532080001**
 Facing Holder	—	—	25 X 25	External	532080003**
 Turning Holder-FWD	—	—	25 X 25	External	534180007**
 Turning Holder-REV	—	—	25 X 25	External	534180008**

QUICK TURN SMART **150 S**

QUICK TURN SMART
150 S



TURNING BLOCK

Order Code

532080002**

BORING BAR SOCKET (mm)

Ø (D)	Ø (d)	Order Code
40	32	531780101**
40	25	531780102**
40	20	531780103**
40	16	531780104**
40	12	531780105**
40	10	531780106**
40	8	531780107**

DRILL SOCKET (mm)

Ø (D)	M.T.	Order Code
40	No.3	534180031**
40	No.2	534180032**
40	No.1	534180033**

U-DRILL SOCKET (mm & inch)

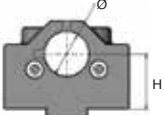
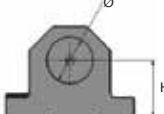
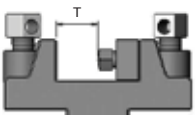
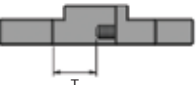
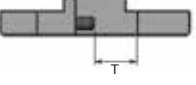
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

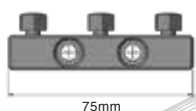
Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN SMART **150 S**

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	2"	1.1/2"	–	External	533780103**
 U-Drill Holder	2"	40mm	–	Internal	532080101**
 Turning Block	–	–	1" X 1"	External	532080103**
 Turning Holder-FWD	–	–	1" X 1"	External	534180107**
 Turning Holder-REV	–	–	1" X 1"	External	534180108**



TURNING BLOCK

Order Code

532080002**

BORING BAR SOCKET (inch)

Ø (D)	Ø (d)	Order Code
1.1/2"	1.1/4"	531780111**
1.1/2"	1"	531780112**
1.1/2"	3/4"	531780113**
1.1/2"	5/8"	531780114**
1.1/2"	1/2"	531780115**
1.1/2"	3/8"	531780116**
1.1/2"	5/16"	531780117**

DRILL SOCKET (inch)

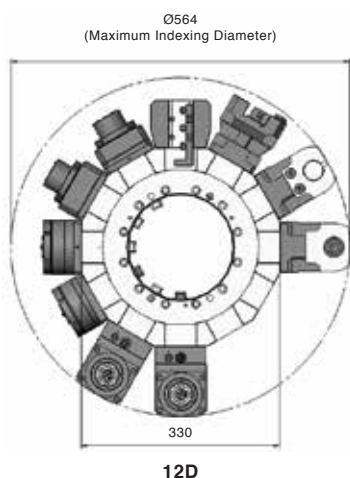
Ø (D)	M.T.	Order Code
1.1/2"	No.3	534180131**
1.1/2"	No.2	534180132**
1.1/2"	No.1	534180133**

U-DRILL SOCKET (mm & inch)

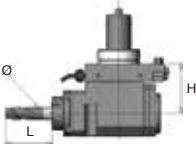
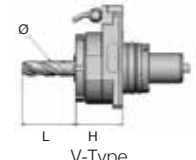
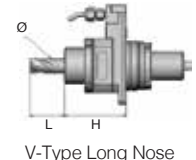
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN SMART **150M S**

QUICK TURN SMART
150M S



ROTARY HOLDERS (mm & inch)

Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool -Ø	Coolant	Order Code
 H-Type	6000	105	80	ER32	20	External	5B0780006**
	6000	105	80	ER32	20	Internal (External: Supplementary)	5B0780005**
 V-Type	6000	59	57	ER32	20	External	5B0780008**
	6000	53	63	ER32	20	Internal (External: Supplementary)	5B0780007**
 V-Type Long Nose	6000	32	85	ER32	20	External	5B0780022**
	6000	32	85	ER32	20	Internal (External: Supplementary)	5B0780021**

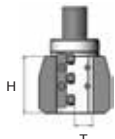
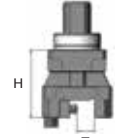
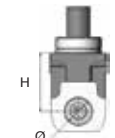
NOTE FOR INTERNAL COOLANT HOLDERS:

1.THE MAXIMUM USABLE COOLANT PRESSURE: 1.6 MPa (228 PSI)

2.FILTERED COOLANT IS REQUIRED (recommended filtration performance: 50µm or less)

QUICK TURN SMART **150M S**

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder	80	—	25 X 25	External	5B0780026**
 Facing Holder	98	—	25 X 25	External	5B0780027**
 Boring bar Holder	87	40	—	External	5B0680005**
 U-Drill Holder	87	40	—	Internal	5B0680006**

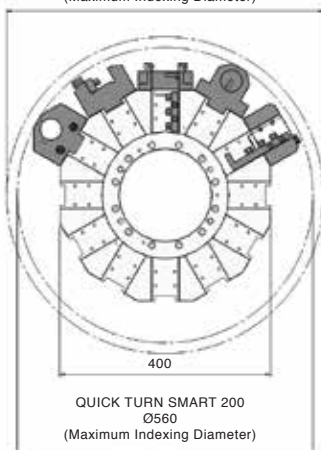
BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
40	32	531780101**
40	25	531780102**
40	20	531780103**
40	16	531780104**
40	12	531780105**
40	10	531780106**
40	8	531780107**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
40	No.3	534180031**
40	No.2	534180032**
40	No.1	534180033**

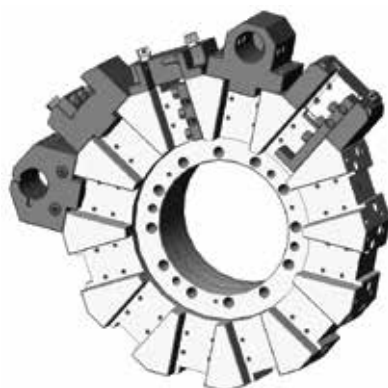
U-DRILL SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN SMART 200/250

QUICK TURN SMART 250
Ø600
(Maximum Indexing Diameter)

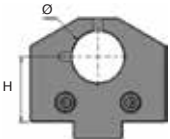
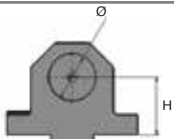
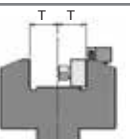
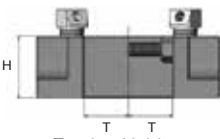
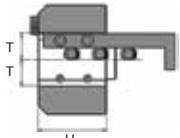


QUICK TURN SMART 200
Ø560
(Maximum Indexing Diameter)

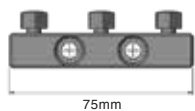


12D

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	50	40	—	External	5B0780003**
 U Drill Holder	50	40	—	Internal	5B0780004**
 Facing Holder	—	—	25	External	5B0780002**
 Turning Holder	35	—	25	External	5B0780001**
 Turning Block for 10" Chuck	65	—	25	External	5B0780028**
5B0780028** CAN BE USED ONLY WITH QUICK TURN SMART 250					

QUICK TURN SMART 200 / 250



TURNING BLOCK

Order Code

532080002**

BORING BAR SOCKET (mm)

Ø (D)	Ø (d)	Order Code
40	32	531780101**
40	25	531780102**
40	20	531780103**
40	16	531780104**
40	12	531780105**
40	10	531780106**
40	8	531780107**

DRILL SOCKET (mm)

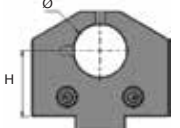
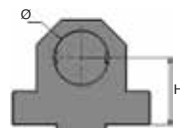
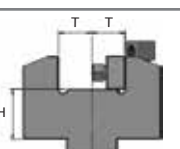
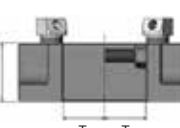
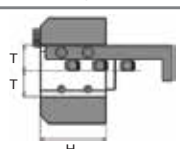
Ø (D)	M.T.	Order Code
40	No.3	534180031**
40	No.2	534180032**
40	No.1	534180033**

U-DRILL SOCKET (mm & inch)

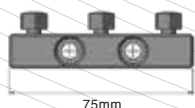
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN SMART 200/250

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	2"	1.1/2"	—	External	5B0780103**
 U Drill Holder	2"	40mm	—	Internal	5B0780104**
 Facing Holder	1.5"	—	1"	External	5B0780102**
 Turning Holder	35mm	—	1"	External	5B0780101**
 Turning Block for 10" Chuck	65mm	—	1"	External	5B0780128**

5B0780128**CAN BE USED ONLY WITH QUICK TURN SMART 250



TURNING BLOCK

Order Code

532080002**

BORING BAR SOCKET (inch)

Ø (D)	Ø (d)	Order Code
1.1/2"	1.1/4"	531780111**
1.1/2"	1"	531780112**
1.1/2"	3/4"	531780113**
1.1/2"	5/8"	531780114**
1.1/2"	1/2"	531780115**
1.1/2"	3/8"	531780116**
1.1/2"	5/16"	531780117**

DRILL SOCKET (inch)

Ø (D)	M.T.	Order Code
1.1/2"	No.3	534180131**
1.1/2"	No.2	534180132**
1.1/2"	No.1	534180133**

U-DRILL SOCKET (mm & inch)

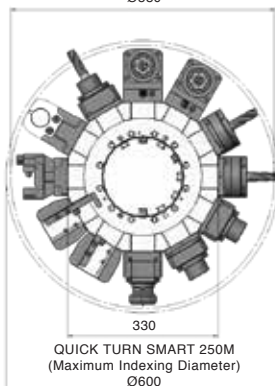
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

Note:(**)ending code for revision only. Order code only 9 digit without**

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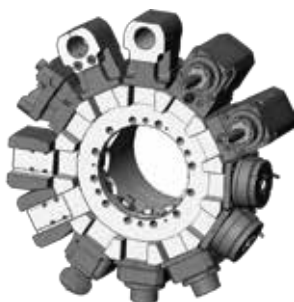
QUICK TURN SMART 200/250M

QUICK TURN SMART 200M
(Maximum Indexing Diameter)
Ø580



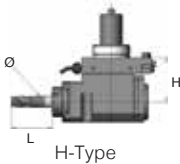
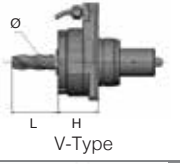
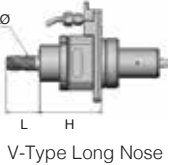
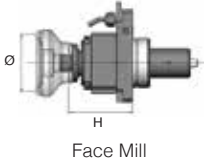
QUICK TURN SMART 250M
(Maximum Indexing Diameter)
Ø600

12D



QUICK TURN SMART
200/250M

ROTARY HOLDERS (mm & inch)

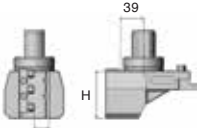
Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool-Ø	Coolant	Order Code
 H-Type	6000	105	80	ER32	20	External	5B0780006**
	6000	105	80	ER32	20	Internal (External: Supplementary)	5B0780005**
 V-Type	6000	67	57	ER32	20	External	5B0780008**
	6000	61	63	ER32	20	Internal (External: Supplementary)	5B0780007**
 V-Type Long Nose	6000	40	85	ER32	20	External	5B0780022**
	6000	40	85	ER32	20	Internal (External: Supplementary)	5B0780021**
 Face Mill	6000	—	88.5	—	50	External	5B0780014**

NOTE FOR INTERNAL COOLANT HOLDERS:

1.THE MAXIMUM USABLE COOLANT PRESSURE: 1.6 MPa (228 PSI)

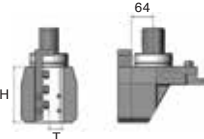
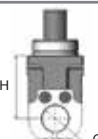
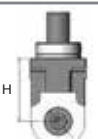
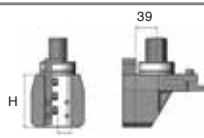
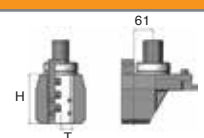
2.FILTERED COOLANT IS REQUIRED (recommended filtration performance: 50µm or less)

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder	80	—	25x25	External	5B0780026**

QUICK TURN SMART 200/250M

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Offset Turning Holder	80	–	25x25	External	5B0780031**
 Facing Holder	98	–	25x25	External	5B0780027**
 Boring Bar Holder	95	40	–	External	5B0780018**
 U-Drill Holder	95	40	–	Internal	5B0780019**
 Turning Holder for 10" Chuck	100	–	25x25	External	5B0780029**
5B0780029** Can be Used Only with Quick Turn Smart 250M					
 Offset Turning Holder for 10" Chuck	100	–	25x25	External	5B0780030**
5B0780030** Can be Used Only with Quick Turn Smart 250M					

BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
40	32	531780101**
40	25	531780102**
40	20	531780103**
40	16	531780104**
40	12	531780105**
40	10	531780106**
40	8	531780107**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
40	No.3	534180031**
40	No.2	534180032**
40	No.1	534180033**

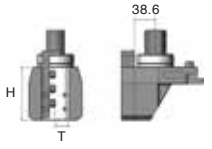
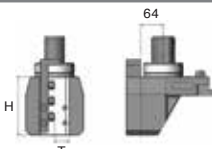
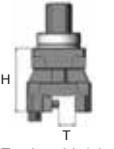
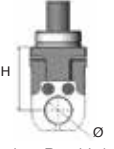
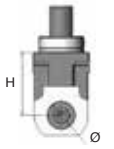
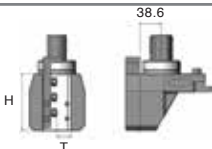
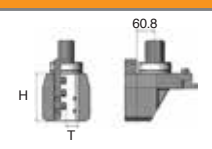
U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN SMART 200/250M

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder	80mm	—	1"x1"	External	5B0780126**
 Offset Turning Holder	80mm	—	1"x1"	External	5B0780131**
 Facing Holder	3.875"	—	1"x1"	External	5B0780127**
 Boring Bar Holder	3.75"	1.1/2"	—	External	5B0780118**
 U-Drill Holder	3.75"	40mm	—	Internal	5B0780119**
 Turning Holder for 10" Chuck	100mm	—	1"x1"	External	5B0780129**
5B0780129** Can be Used Only with Quick Turn Smart 250M					
 Offset Turning Holder for 10" Chuck	100mm	—	1"X1"	External	5B0780130**
5B0780130** Can be Used Only with Quick Turn Smart 250M					

QUICK TURN SMART 200 / 250M

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
1.1/2"	1.1/4"	531780111**
1.1/2"	1"	531780112**
1.1/2"	3/4"	531780113**
1.1/2"	5/8"	531780114**
1.1/2"	1/2"	531780115**
1.1/2"	3/8"	531780116**
1.1/2"	5/16"	531780117**

DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
1.1/2"	No.3	534180131**
1.1/2"	No.2	534180132**
1.1/2"	No.1	534180133**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

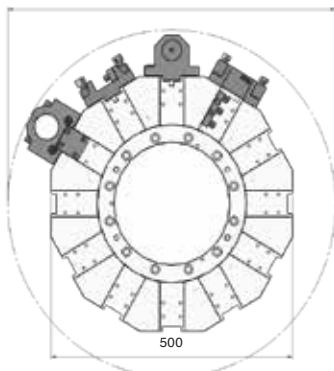
QUICK TURN SMART
200 / 250M

Note:(**)ending code for revision only. Order code only 9 digit without**

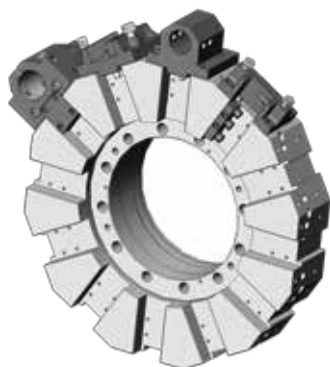
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QUICK TURN SMART 300/350

(Maximum Indexing Diameter)
Ø680

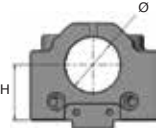
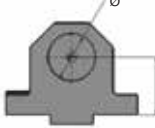
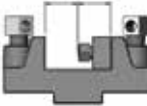
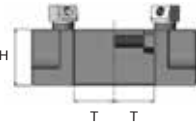


12D

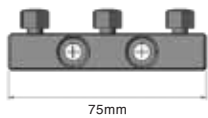


QUICK TURN SMART
300/350

FIXED HOLDERS (mm)

Description	H	T	Ø	Coolant	Order Code
 Boring Bar Holder	50	—	50	External	5B0880001**
 U Drill Holder	50	—	40	Internal	532080001**
 Facing Holder	—	25	—	External	532080003**
 Turning Holder	45	25	—	External	5B0880002**

QUICK TURN SMART 300 / 350



TURNING BLOCK
Order Code
532080002**

BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
50	40	534280002**
50	35	534280003**
50	32	534280004**
50	25	534280005**
50	20	534280039**
50	16	534280040**
50	15	534280093**
50	12	534280041**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
50	No.4	534280015**
50	No.3	534280016**
50	No.2	534280017**

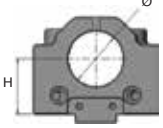
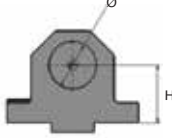
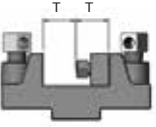
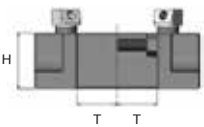
U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

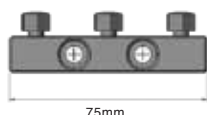
QUICK TURN SMART
300 / 350

Note:(**)ending code for revision only. Order code only 9 digit without**

QUICK TURN SMART 300/350

FIXED HOLDERS (inch)

Description	H	T	Ø	Coolant	Order Code
 Boring Bar Holder	2"	–	2"	External	5B0880101**
 U Drill Holder	2"	–	40mm	Internal	532080101**
 Facing Holder	–	1"	–	External	532080103**
 Turning Holder	45mm	1"	–	External	5B0880102**



TURNING BLOCK

Order Code

532080002**

BORING BAR SOCKET (inch)

Ø (D)	Ø (d)	Order Code
2"	1.3/4"	534280019**
2"	1.1/2"	534280020**
2"	1.1/4"	534280021**
2"	1"	534280022**
2"	7/8"	534280048**
2"	3/4"	534280049**
2"	5/8"	534280050**
2"	1/2"	534280051**

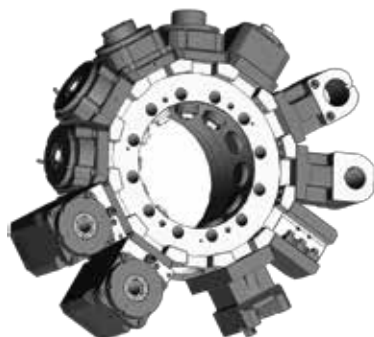
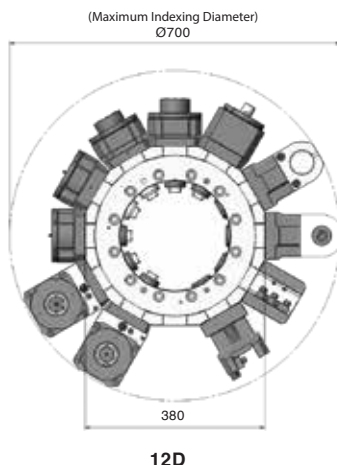
DRILL SOCKET (inch)

Ø (D)	M.T.	Order Code
2"	No.4	534280031**
2"	No.3	534280032**
2"	No.2	534280033**

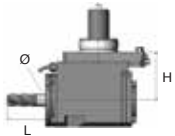
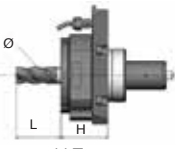
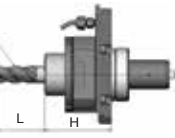
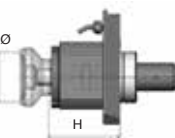
U-DRILL SOCKET (mm & inch)

Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN SMART 300 / 350M



ROTARY HOLDERS (mm & inch)

Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool -Ø	Coolant	Order Code
 H-Type	6000	125	100	ER40	25	External	5B0880004**
	6000	125	100	ER40	25	Internal (External: Supplementary)	5B0880003**
 V-Type	6000	90	70	ER40	25	External	5B0880006**
	6000	83.5	76.5	ER40	25	Internal (External: Supplementary)	5B0880005**
 V-Type Long Nose	6000	60	100	ER40	25	External	5B0880022**
	6000	60	100	ER40	25	Internal (External: Supplementary)	5B0880021**
 Face Mill	6000	—	112	—	80	External	5B0880012**

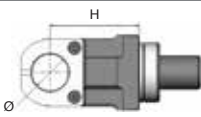
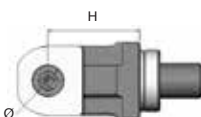
NOTE FOR INTERNAL COOLANT HOLDERS:

1.THE MAXIMUM USABLE COOLANT PRESSURE: 1.6 MPa (228 PSI)

2.FILTERED COOLANT IS REQUIRED (recommended filtration performance: 50µm or less)

QUICK TURN SMART 300/350M

FIXED HOLDERS (mm)

Description	H	T	Ø	Coolant	Order Code
 Turning Holder	105	25x25	–	External	5B0880026**
 Facing Holder	123	25x25	–	External	5B0880027**
 Boring Bar Holder	120	–	50	External	5B0880018**
 U-Drill Holder	120	–	40	Internal	5B0880019**

QUICK TURN SMART
300/350M

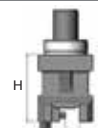
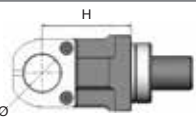
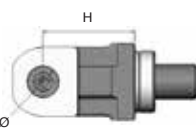
BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
50	40	534280002**
50	35	534280003**
50	32	534280004**
50	25	534280005**
50	20	534280039**
50	16	534280040**
50	15	534280093**
50	12	534280041**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
50	No.4	534280015**
50	No.3	534280016**
50	No.2	534280017**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN SMART 300 / 350M

FIXED HOLDERS (inch)

Description	H	T	Ø	Coolant	Order Code
 Turning Holder	105mm	1"x1"	—	External	5B0880126**
 Facing Holder	4.875"	1"x1"	—	External	5B0880127**
 Boring Bar Holder	4.75"	—	2"	External	5B0880108**
 U-Drill Holder	4.75"	—	40mm	Internal	5B0880109**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
2"	1.3/4"	534280019**
2"	1.1/2"	534280020**
2"	1.1/4"	534280021**
2"	1"	534280022**
2"	7/8"	534280048**
2"	3/4"	534280049**
2"	5/8"	534280050**
2"	1/2"	534280051**

DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
2"	No.4	534280031**
2"	No.3	534280032**
2"	No.2	534280033**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN SMART ACCESSORIES

QUICK TURN SMART **100/150M S**
QUICK TURN SMART **200/250M**

CHUCK COLLETS (mm & inch)

Order Code	Specification		Type
	mm	inch	
536280901**	ER32 Ø2	0.079"	ER32-2
536280902**	ER32 Ø2.5	0.098"	ER32-2.5
536280903**	ER32 Ø3	0.118"	ER32-3
536280904**	ER32 Ø3.5	0.138"	ER32-3.5
536280905**	ER32 Ø4	0.157"	ER32-4
536280906**	ER32 Ø4.5	0.177"	ER32-4.5
536280907**	ER32 Ø5	0.197"	ER32-5
536280908**	ER32 Ø6	0.236"	ER32-6
536280909**	ER32 Ø7	0.276"	ER32-7
536280910**	ER32 Ø8	0.315"	ER32-8
536280911**	ER32 Ø9	0.354"	ER32-9
536280912**	ER32 Ø10	0.394"	ER32-10
536280913**	ER32 Ø11	0.433"	ER32-11
536280914**	ER32 Ø12	0.472"	ER32-12
536280915**	ER32 Ø13	0.512"	ER32-13
536280916**	ER32 Ø14	0.551"	ER32-14
536280917**	ER32 Ø15	0.591"	ER32-15
536280918**	ER32 Ø16	0.630"	ER32-16
536280919**	ER32 Ø17	0.669"	ER32-17
536280920**	ER32 Ø18	0.709"	ER32-18
536280921**	ER32 Ø19	0.748"	ER32-19
536280922**	ER32 Ø20	0.787"	ER32-20

CHUCK COLLETS (mm & inch) (for Internal coolant holders)

Order Code	Specification		Type
	mm	inch	
532280101**	ER32 Ø8	0.315"	AR32-OH-8
532280102**	ER32 Ø8.5	0.335"	AR32-OH-8.5
532280103**	ER32 Ø9	0.354"	AR32-OH-9
532280104**	ER32 Ø9.5	0.374"	AR32-OH-9.5
532280105**	ER32 Ø10	0.394"	AR32-OH-10
532280106**	ER32 Ø10.5	0.413"	AR32-OH-10.5
532280107**	ER32 Ø11	0.433"	AR32-OH-11
532280108**	ER32 Ø11.5	0.453"	AR32-OH-11.5
532280109**	ER32 Ø12	0.472"	AR32-OH-12
532280110**	ER32 Ø12.5	0.492"	AR32-OH-12.5
532280111**	ER32 Ø13	0.512"	AR32-OH-13
532280112**	ER32 Ø13.5	0.532"	AR32-OH-13.5
532280113**	ER32 Ø14	0.551"	AR32-OH-14
532280114**	ER32 Ø14.5	0.571"	AR32-OH-14.5
532280115**	ER32 Ø15	0.591"	AR32-OH-15
532280116**	ER32 Ø15.5	0.610"	AR32-OH-15.5
532280117**	ER32 Ø16	0.630"	AR32-OH-16
532280118**	ER32 Ø16.5	0.650"	AR32-OH-16.5
532280119**	ER32 Ø17	0.669"	AR32-OH-17
532280120**	ER32 Ø17.5	0.689"	AR32-OH-17.5
532280121**	ER32 Ø18	0.709"	AR32-OH-18
532280122**	ER32 Ø18.5	0.728"	AR32-OH-18.5
532280123**	ER32 Ø19	0.748"	AR32-OH-19
532280124**	ER32 Ø19.5	0.768"	AR32-OH-19.5
532280125**	ER32 Ø20	0.787"	AR32-OH-20

ACCESSORIES



HOOK SPANNER

Order Code

P03ZZ00070*



CAP PLATE

Order Code

5B0780020**

REMOVAL TOOLS



FOR H-TYPE MILL-HOLDER

Order Code

3B07660030*



FOR V-TYPE MILL-HOLDER

Order Code

3B07660031*



FOR V-TYPE-LONG-NOSE- MILL-HOLDER

Order Code

3B07660037*

QUICK TURN SMART ACCESSORIES

QUICK TURN SMART 300/350M

CHUCK COLLETS (mm & inch)

Order Code	Specification		Type
	mm	inch	
513380530**	ER40 Ø4	0.158"	ER40-4
513380531**	ER40 Ø5	0.197"	ER40-5
513380532**	ER40 Ø6	0.236"	ER40-6
513380533**	ER40 Ø7	0.276"	ER40-7
513380534**	ER40 Ø8	0.315"	ER40-8
513380535**	ER40 Ø9	0.354"	ER40-9
513380536**	ER40 Ø10	0.394"	ER40-10
513380537**	ER40 Ø11	0.433"	ER40-11
513380538**	ER40 Ø12	0.472"	ER40-12
513380539**	ER40 Ø13	0.512"	ER40-13
513380540**	ER40 Ø14	0.551"	ER40-14
513380541**	ER40 Ø15	0.591"	ER40-15
513380542**	ER40 Ø16	0.630"	ER40-16
513380543**	ER40 Ø17	0.669"	ER40-17
513380544**	ER40 Ø18	0.709"	ER40-18
513380545**	ER40 Ø19	0.748"	ER40-19
513380546**	ER40 Ø20	0.787"	ER40-20
513380547**	ER40 Ø21	0.827"	ER40-21
513380548**	ER40 Ø22	0.866"	ER40-22
513380549**	ER40 Ø23	0.906"	ER40-23
513380550**	ER40 Ø24	0.945"	ER40-24
513380551**	ER40 Ø25	0.984"	ER40-25

CHUCK COLLETS (mm & inch) (for Internal coolant holders)

Order Code	Specification		Type
	mm	inch	
533280101**	ER40 Ø10	0.394"	AR40-OH-10
533280102**	ER40 Ø10.5	0.413"	AR40-OH-10.5
533280103**	ER40 Ø11	0.433"	AR40-OH-11
533280104**	ER40 Ø11.5	0.453"	AR40-OH-11.5
533280105**	ER40 Ø12	0.472"	AR40-OH-12
533280106**	ER40 Ø12.5	0.492"	AR40-OH-12.5
533280107**	ER40 Ø13	0.512"	AR40-OH-13
533280108**	ER40 Ø13.5	0.532"	AR40-OH-13.5
533280109**	ER40 Ø14	0.551"	AR40-OH-14
533280110**	ER40 Ø14.5	0.571"	AR40-OH-14.5
533280111**	ER40 Ø15	0.591"	AR40-OH-15
533280112**	ER40 Ø15.5	0.610"	AR40-OH-15.5
533280113**	ER40 Ø16	0.630"	AR40-OH-16
533280114**	ER40 Ø16.5	0.650"	AR40-OH-16.5
533280115**	ER40 Ø17	0.669"	AR40-OH-17
533280116**	ER40 Ø17.5	0.689"	AR40-OH-17.5
533280117**	ER40 Ø18	0.709"	AR40-OH-18
533280118**	ER40 Ø18.5	0.728"	AR40-OH-18.5
533280119**	ER40 Ø19	0.748"	AR40-OH-19
533280120**	ER40 Ø19.5	0.768"	AR40-OH-19.5
533280121**	ER40 Ø20	0.787"	AR40-OH-20
533280122**	ER40 Ø20.5	0.807"	AR40-OH-20.5
533280123**	ER40 Ø21	0.827"	AR40-OH-21
533280124**	ER40 Ø21.5	0.847"	AR40-OH-21.5
533280125**	ER40 Ø22	0.866"	AR40-OH-22
533280126**	ER40 Ø22.5	0.886"	AR40-OH-22.5
533280127**	ER40 Ø23	0.906"	AR40-OH-23
533280128**	ER40 Ø23.5	0.925"	AR40-OH-23.5
533280129**	ER40 Ø24	0.945"	AR40-OH-24
533280130**	ER40 Ø24.5	0.965"	AR40-OH-24.5
533280131**	ER40 Ø25	0.984"	AR40-OH-25

ACCESSORIES



HOOK SPANNER

Order Code

P03ZZ00071*



CAP PLATE

Order Code

5B0880020**

REMOVAL TOOLS



FOR H-TYPE MILL-HOLDER

Order Code

3B08660027*



FOR V-TYPE & V-TYPE LONG NOSE MILL

Order Code

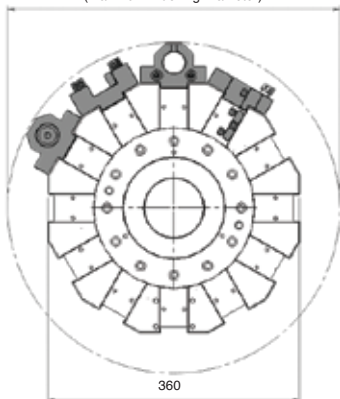
3B08660028*

Note:(**)ending code for revision only. Order code only 9 digit without**

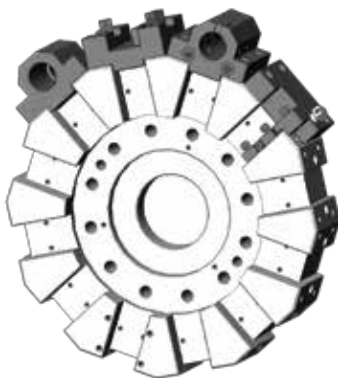
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QUICK TURN NEXUS 100-II

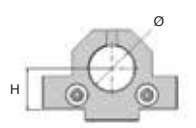
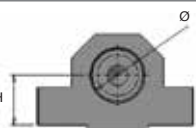
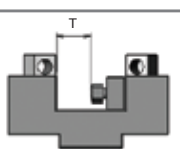
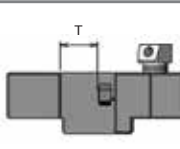
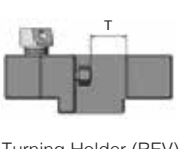
Ø475
(Maximum Indexing Diameter)



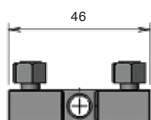
12D



FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	30	32	—	External	531080004**
 U-Drill Holder	30	32	—	Internal	531080005**
 Facing Holder	—	—	20	External	531080003**
 Turning Holder (FWD)	—	—	20	External	531080001**
 Turning Holder (REV)	—	—	20	External	531080002**

QUICK TURN NEXUS 100-II



TURNING BLOCK

Order Code

531080006**

BORING BAR SOCKET (mm)

Ø (D)	Ø (d)	Order Code
32	25	531780121**
32	20	531780122**
32	16	531780123**
32	12	531780124**
32	10	531780125**
32	8	531780126**

DRILL SOCKET (mm)

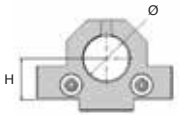
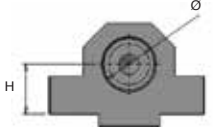
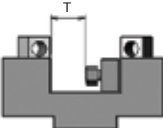
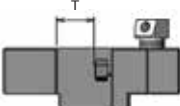
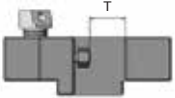
Ø (D)	M.T.	Order Code
32	N0.2	535180031**
32	No.1	535180030**

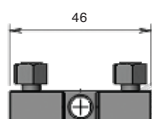
U-DRILL SOCKET (mm & inch)

Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

QUICK TURN NEXUS 100-II

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	1.1/8"	1.1/4"	—	External	531080104**
 U-Drill Holder	1.1/8"	32mm	—	Internal	531080105**
 Facing Holder	—	—	3/4" X 3/4"	External	531080103**
 Turning Holder (FWD)	—	—	3/4" X 3/4"	External	531080101**
 Turning Holder (REV)	—	—	3/4" X 3/4"	External	531080102**



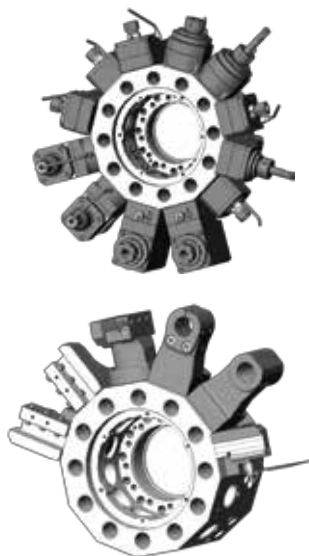
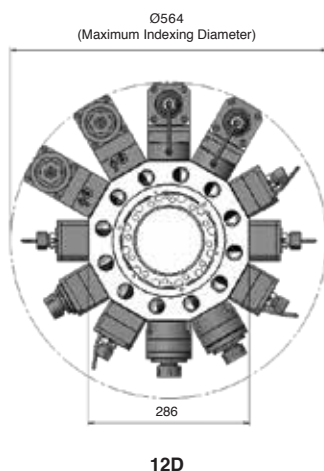
TURNING BLOCK
Order Code
531080006**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
1.1/4"	1"	531780131**
1.1/4"	3/4"	531780132**
1.1/4"	5/8"	531780133**
1.1/4"	1/2"	531780134**
1.1/4"	3/8"	531780135**
1.1/4"	5/16"	531780136**

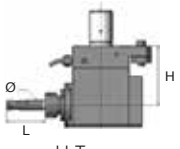
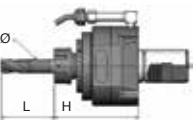
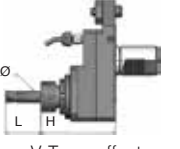
DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
1.1/4"	No.2	535180131**
1.1/4"	No.1	535180130**

U-DRILL SOCKET (mm & Inch)		
Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

QUICK TURN NEXUS 100-II M/MS/MY/MSY



ROTARY HOLDERS (mm & inch)

Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool-Ø	Coolant	Order Code
 H-Type	6000	87	100	ER25	16	External	531280003**
	6000	87	100	ER25	16	Internal (External: Supplementary)	531280002**
 V-Type	6000	38.6	100.4	ER25	16	External	531280005**
	6000	38.6	100.4	ER25	16	Internal (External: Supplementary)	531280004**
 V-Type-offset	6000	35	104	ER25	16	External	532480302**

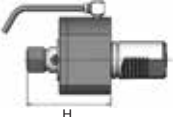
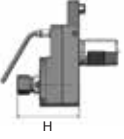
NOTE FOR INTERNAL COOLANT HOLDERS:

1.THE MAXIMUM USABLE COOLANT PRESSURE: 1.6 MPa (228 PSI)

2.FILTERED COOLANT IS REQUIRED (recommended filtration performance: 50µm or less)

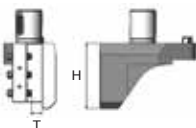
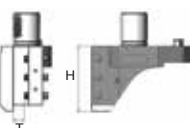
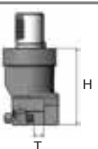
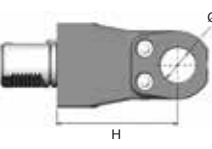
QUICK TURN NEXUS 100-II M/MS/MY/MSY

TAPPERS (mm & inch)

Description	Size	H	Type	Coolant	Order Code
 H-Type	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	100	–	External	535280103**
	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	100	With Torque limiter	External	535280105**
 V-Type	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	92	–	External	535280104**
	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	92	With Torque limiter	External	535280106**
 V-Type-Offset	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	97	–	External	535280108**
	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	97	With Torque limiter	External	535280109**

QUICK TURN NEXUS 100-II M/MS/MY/MSY

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder (FWD)	100	–	20 x 20	External	535180001**
 Turning Holder (REV)	100	–	20 x 20	External	535180007**
 Facing Holder (FWD)	110	–	20 x 20	External	535180003**
 Boring Bar Holder	110	32	–	External	531080051**
 U-Drill Holder	110	32	–	Internal	531080052**
 Cut-Off-Holder (FWD)	92	–	–	External	535180004**

BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
32	25	531780121**
32	20	531780122**
32	16	531780123**
32	12	531780124**
32	10	531780125**
32	8	531780126**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
32	No.2	535180031**
32	N0.1	535180030**

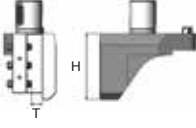
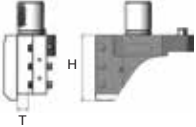
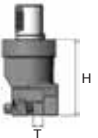
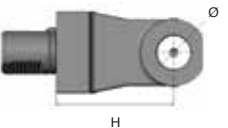
U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 100-II M/MS/MY/MSY

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder (FWD)	100mm	—	3/4" x 3/4"	External	535180101**
 Turning Holder (REV)	100mm	—	3/4" x 3/4"	External	535180107**
 Facing Holder (FWD)	108mm	—	3/4" x 3/4"	External	535180103**
 Boring Bar Holder	4.375"	1.1/4"	—	External	532480105**
 U-Drill Holder	4.375"	32mm	—	Internal	532480106**
 Cut-Off-Holder (FWD)	92mm	—	—	External	535180004**

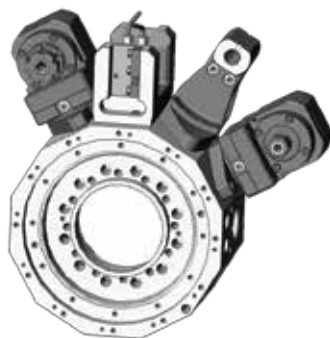
BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
1.1/4"	1"	531780131**
1.1/4"	3/4"	531780132**
1.1/4"	5/8"	531780133**
1.1/4"	1/2"	531780134**
1.1/4"	3/8"	531780135**
1.1/4"	5/16"	531780136**

DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
1.1/4"	No.2	535180131**
1.1/4"	No.1	535180130**

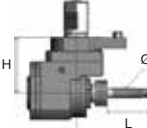
U-DRILL SOCKET (mm & Inch)		
Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

QUICK TURN NEXUS
100-II
M/MS/MY/MSY

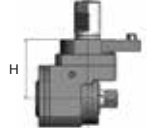
QUICK TURN NEXUS 100-II MS/MSY (for Second Spindle)



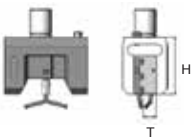
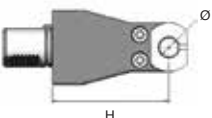
ROTARY HOLDER (mm & inch)

Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool -Ø	Coolant	Order Code
 H-Type Back	6000	46.9	92	ER25	16	External	531080301**

TAPPERS (mm & inch)

Description	Size	H	Coolant	Order Code
 H-Type Back	M4~M8 (mm) No.8UNC~5/16UNC (inch)	92	External	535480105**

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder FWD/REV	103	—	20 x 20	External	535380001**
 Boring Bar Holder	120	20	—	External	532080053**

BORING BAR SOCKET (mm)

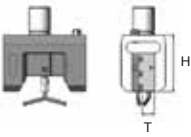
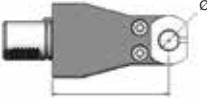
Ø (D)	Ø (d)	Order Code
20	16	535380020**
20	12	535380021**
20	10	535380022**
20	8	535380023**

Note:(**)ending code for revision only. Order code only 9 digit without**

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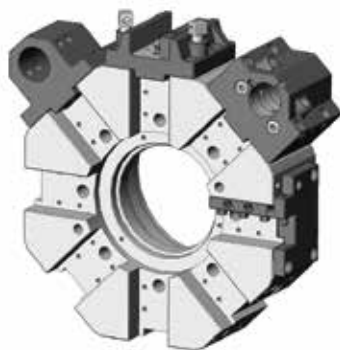
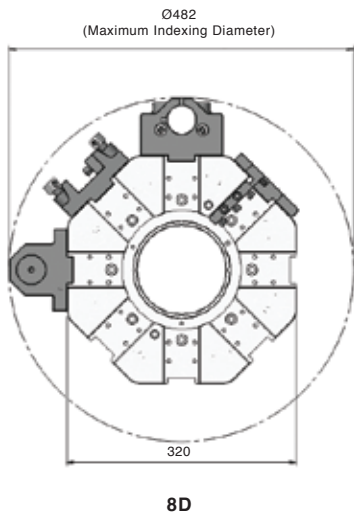
QUICK TURN NEXUS 100-II MS/MSY (for Second Spindle)

FIXED HOLDERS (inch)

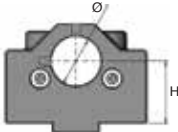
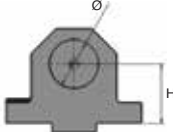
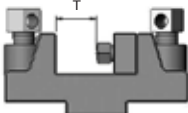
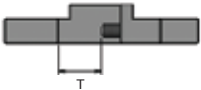
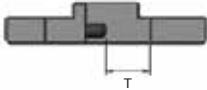
Description	H	Ø	T	Coolant	Order Code
 Turning Holder	103mm	–	3/4" x 3/4"	External	535380101**
 Boring Bar Holder	4.75"	3/4"	–	External	532080153**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
3/4"	5/8"	535380120**
3/4"	1/2"	535380121**
3/4"	3/8"	535380122**
3/4"	5/16"	535380123**

QUICK TURN NEXUS 150-II



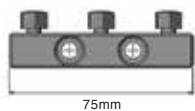
FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	50	40	—	External	533780003**
 U-Drill Holder	50	40	—	Internal	532080001**
 Facing Holder	—	—	25 X 25	External	532080003**
 Turning Holder-FWD	—	—	25 X 25	External	534180007**
 Turning Holder-REV	—	—	25 X 25	External	534180008**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 150-II



TURNING BLOCK

Order Code

532080002**

BORING BAR SOCKET (mm)

Ø (D)	Ø (d)	Order Code
40	32	531780101**
40	25	531780102**
40	20	531780103**
40	16	531780104**
40	12	531780105**
40	10	531780106**
40	8	531780107**

DRILL SOCKET (mm)

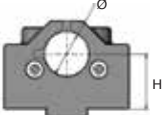
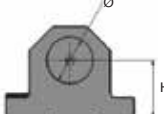
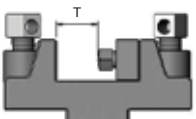
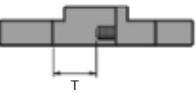
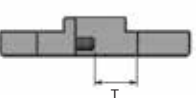
Ø (D)	M.T.	Order Code
40	No.3	534180031**
40	No.2	534180032**
40	No.1	534180033**

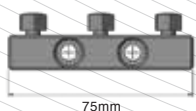
U-DRILL SOCKET (mm & inch)

Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN NEXUS 150-II

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	2"	1.1/2"	—	External	533780103**
 U-Drill Holder	2"	40mm	—	Internal	532080101**
 Turning Block	—	—	1" X 1"	External	532080103**
 Turning Holder-FWD	—	—	1" X 1"	External	534180107**
 Turning Holder-REV	—	—	1" X 1"	External	534180108**



TURNING BLOCK

Order Code

532080002**

BORING BAR SOCKET (inch)

Ø (D)	Ø (d)	Order Code
1.1/2"	1.1/4"	531780111**
1.1/2"	1"	531780112**
1.1/2"	3/4"	531780113**
1.1/2"	5/8"	531780114**
1.1/2"	1/2"	531780115**
1.1/2"	3/8"	531780116**
1.1/2"	5/16"	531780117**

DRILL SOCKET (inch)

Ø (D)	M.T.	Order Code
1.1/2"	No.3	534180131**
1.1/2"	No.2	534180132**
1.1/2"	No.1	534180133**

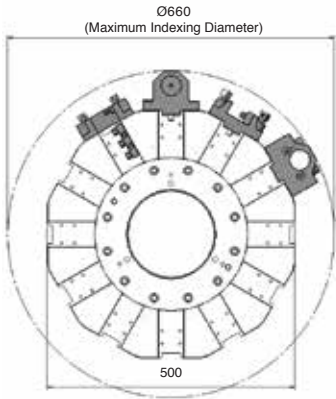
U-DRILL SOCKET (mm & inch)

Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

Note:(**)ending code for revision only. Order code only 9 digit without**

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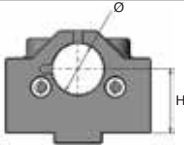
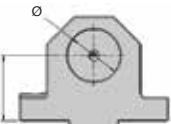
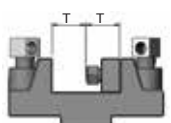
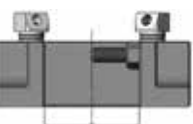
QUICK TURN NEXUS 200-II/250-II



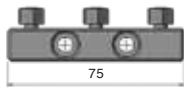
12D



FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	50	40	—	External	533780003**
 U Drill Holder	50	40	—	Internal	532080001**
 Facing Holder	—	—	25	External	532080003**
 Turning Holder	—	—	25	External	532080004**

QUICK TURN NEXUS 200-II/250-II



TURNING BLOCK
Order Code
532080002**

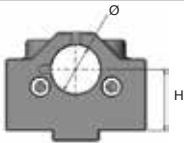
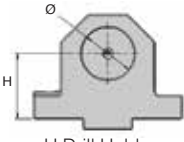
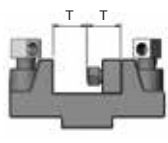
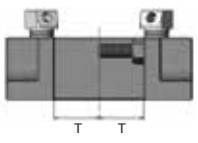
BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
40	32	531780101**
40	25	531780102**
40	20	531780103**
40	16	531780104**
40	12	531780105**
40	10	531780106**
40	8	531780107**

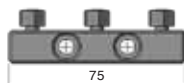
DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
40	No.3	534180031**
40	No.2	534180032**
40	No.1	534180033**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN NEXUS 200-II/250-II

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	2"	1.1/2"	—	External	533780103**
 U Drill Holder	2"	40mm	—	Internal	532080101**
 Facing Holder	—	—	1"	External	532080103**
 Turning Holder	—	—	1"	External	532080104**



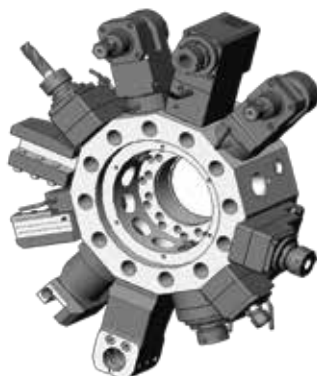
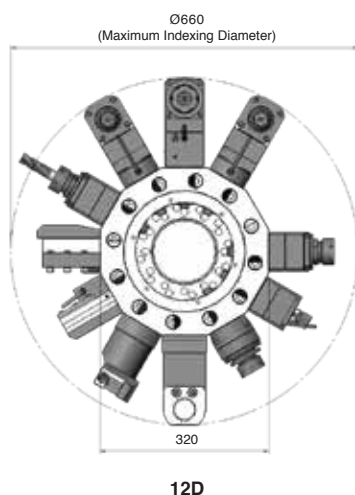
TURNING BLOCK
Order Code
532080002**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
1.1/2"	1.1/4"	531780111**
1.1/2"	1"	531780112**
1.1/2"	3/4"	531780113**
1.1/2"	5/8"	531780114**
1.1/2"	1/2"	531780115**
1.1/2"	3/8"	531780116**
1.1/2"	5/16"	531780117**

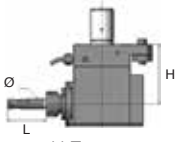
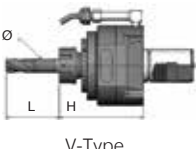
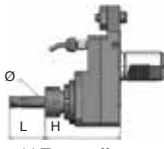
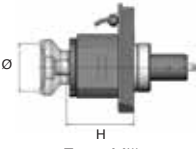
DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
1.1/2"	No.3	534180131**
1.1/2"	No.2	534180132**
1.1/2"	No.1	534180133**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [12D TURRET]



ROTARY HOLDERS (mm & inch)

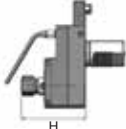
Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool-Ø	Coolant	Order Code
 H-Type	6000	124	130	ER32	20	External	532280004**
	6000	124	130	ER32	20	Internal (External: Supplementary)	532280003**
 V-Type	6000	66.6	103.4	ER32	20	External	532280006**
	6000	66.6	103.4	ER32	20	Internal (External: Supplementary)	532280005**
 V-Type-offset	6000	45.5	124.5	ER32	20	External	532080304**
 Face-Mill	6000	—	123.5	—	50	External	536580016**

NOTE FOR INTERNAL COOLANT HOLDERS:

1. THE MAXIMUM USABLE COOLANT PRESSURE: 1.6 MPa (228 PSI)
2. FILTERED COOLANT IS REQUIRED (recommended filtration performance: 50µm or less)

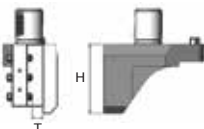
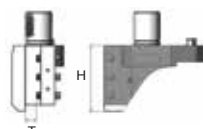
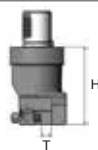
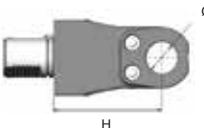
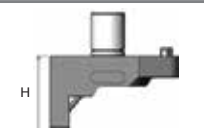
QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [12D TURRET]

TAPPERS (mm & inch)

Description	Size	H	Type	Coolant	Order Code
 H-Type	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	130	–	External	532080204**
	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	130	With Torque limiter	External	532080206**
 V-Type	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	109	–	External	532080203**
	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	109	With Torque limiter	External	532080205**

QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [12D TURRET]

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder (FWD)	120	–	25	External	536180001**
 Turning Holder (REV)	120	–	25	External	536180006**
 Facing Holder (FWD)	143	–	25	External	536180003**
 Boring Bar Holder	140	40	–	External	532080051**
 U-Drill Holder	140	40	–	Internal	532080052**
 Cut-off-Holder (FWD)	110	–	–	External	536180004**

BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
40	32	531780101**
40	25	531780102**
40	20	531780103**
40	16	531780104**
40	12	531780105**
40	10	531780106**
40	8	531780107**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
40	No.3	534180031**
40	No.2	534180032**
40	No.1	534180033**

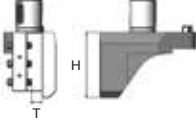
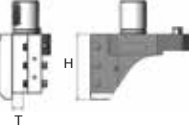
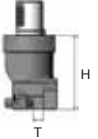
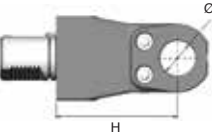
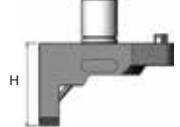
U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [12D TURRET]

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder (FWD)	120mm	—	1" X 1"	External	536180101**
 Turning Holder (REV)	120mm	—	1" X 1"	External	536180106**
 Facing Holder (FWD)	143mm	—	1" X 1"	External	536180103**
 Boring Bar Holder	5.5"	1.1/2"	—	External	532080151**
 U-Drill Holder	5.5"	40mm	—	Internal	532080152**
 Cut-off-Holder (FWD)	110mm	—	—	External	536180004**

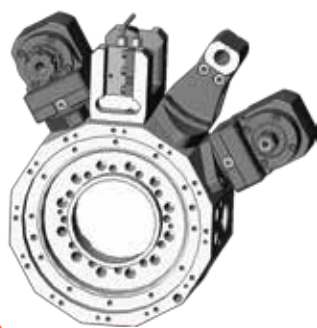
QUICK TURN NEXUS
200-II/250-II
M/MS/MY/MSY
[12D TURRET]

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
1.1/2"	1.1/4"	531780111**
1.1/2"	1"	531780112**
1.1/2"	3/4"	531780113**
1.1/2"	5/8"	531780114**
1.1/2"	1/2"	531780115**
1.1/2"	3/8"	531780116**
1.1/2"	5/16"	531780117**

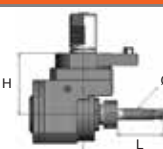
DRILL SOCKET (inch)		
Ø D	M.T.	Order Code
1.1/2"	No.3	534180131**
1.1/2"	No.2	534180132**
1.1/2"	No.1	534180133**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

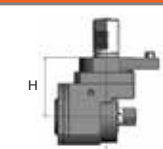
QUICK TURN NEXUS 200-II/250-II MS/MSY [12D TURRET] (for Second Spindle)



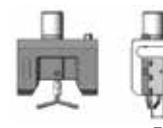
ROTARY HOLDER (mm & inch)

Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool -Ø	Coolant	Order Code
 H-Type Back	6000	40.6	125	ER32	20	External	532080211**

TAPPER (mm & inch)

Description	Size	H	Coolant	Order Code
 H-Type Back	M4~M10 (mm) NO.8 UNC~3/8UNC (inch)	125	External	536480106**

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder	136	—	25 x 25	External	536380003**
 Boring Bar Holder	140	25	—	External	536380004**

BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
25	20	534680017**
25	16	534680016**
25	12	534680015**
25	10	534680014**
25	8	534680013**

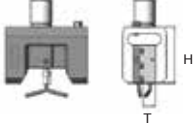
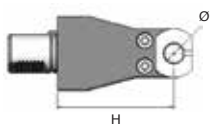
DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
25	No.2	534480022**
25	No.1	534480021**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 200-II/250-II MS/MSY [12D TURRET] (for Second Spindle)

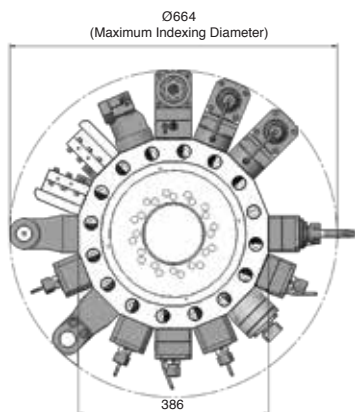
FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder	136mm	—	1" x 1"	External	536380103**
 Boring Bar Holder	5.5"	1"	—	External	536380104**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
1"	3/4"	534680067**
1"	5/8"	534680066**
1"	1/2"	534680065**
1"	3/8"	534680064**
1"	5/16"	534680063**

DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
1"	No.2	534480122**
1"	No.1	534480121**

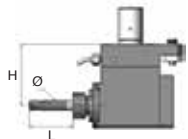
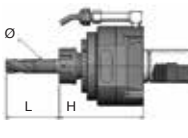
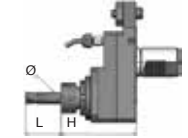
QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [16D TURRET]



16D



ROTARY HOLDERS (mm & inch)

Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool-Ø	Coolant	Order Code
 H-Type	6000	87	100	ER25	16	External	531280003**
	6000	87	100	ER25	16	Internal (External: Supplementary)	531280002**
 V-Type	6000	38.6	100.4	ER25	16	External	531280005**
	6000	38.6	100.4	ER25	16	Internal (External: Supplementary)	531280004**
 V-Type-Offset	6000	35	104	ER25	16	External	532480302**

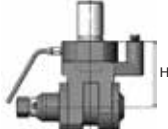
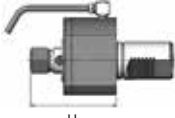
NOTE FOR INTERNAL COOLANT HOLDERS:

1.THE MAXIMUM USABLE COOLANT PRESSURE: 1.6 MPa (228 PSI)

2.FILTERED COOLANT IS REQUIRED (recommended filtration performance: 50µm or less)

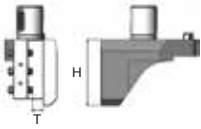
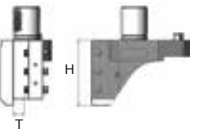
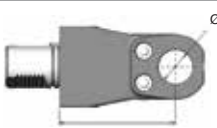
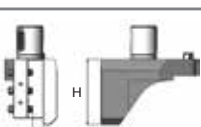
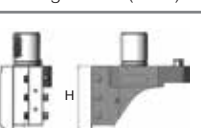
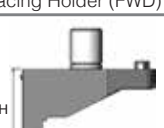
QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [16D TURRET]

TAPPERS (mm & inch)

Description	Size	H	Type	Coolant	Order Code
 H-Type	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	100	–	External	535280103**
	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	100	With Torque limiter	External	535280105**
 H V-Type	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	92	–	External	535280104**
	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	92	With Torque limiter	External	535280106**
 H V-Type Offset	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	97	–	External	535280108**
	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	97	With Torque limiter	External	535280109**

QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [16D TURRET]

FIXED TOOL HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder (FWD)	100	—	25x 25	External	532480001**
 Turning Holder (REV)	100	—	25 x 25	External	532480002**
 Facing Holder (FWD)	110	—	25 x 25	External	532480003**
 Boring Bar Holder	110	32	—	External	531080051**
 U-Drill Holder	110	32	—	Internal	531080052**
 Turning Holder (FWD)	100	—	20 x 20	External	535180001**
 Turning Holder (REV)	100	—	20 x 20	External	535180007**
 Facing Holder (FWD)	110	—	20 x 20	External	535180003**
 Cut-Off-Holder (FWD)	92	—	—	External	535180004**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [16D TURRET]

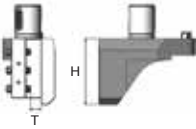
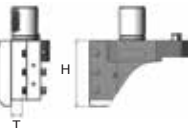
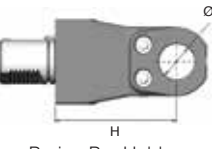
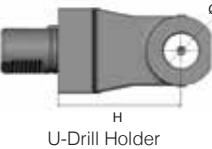
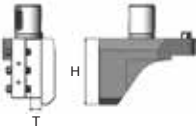
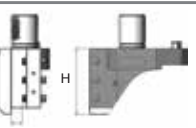
BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
32	25	531780121**
32	20	531780122**
32	16	531780123**
32	12	531780124**
32	10	531780125**
32	8	531780126**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
32	No.2	535180031**
32	No.1	535180030**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [16D TURRET]

FIXED TOOL HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder-1* (FWD)	100mm	—	1" x 1"	External	532480101**
 Turning Holder-1* (REV)	100mm	—	1" x 1"	External	532480102**
 Facing Holder-1* (FWD)	4.375"	—	1" x 1"	External	532480103**
 Boring Bar Holder	4.375"	1.1/4"	—	External	532480105**
 U-Drill Holder	4.375"	32mm	—	Internal	532480106**
 Turning Holder (FWD)	100mm	—	3/4" x 3/4"	External	535180101**
 Turning Holder (REV)	100mm	—	3/4" x 3/4"	External	535180107**
 Facing Holder-1* (FWD)	4.375"	—	3/4" x 3/4"	External	535180103**
 Cut-Off-Holder (FWD)	92mm	—	—	External	535180004**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [16D TURRET]

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
1.1/4"	1"	531780131**
1.1/4"	3/4"	531780132**
1.1/4"	5/8"	531780133**
1.1/4"	1/2"	531780134**
1.1/4"	3/8"	531780135**
1.1/4"	5/16"	531780136**

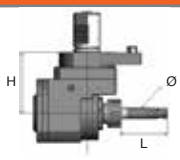
DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
1.1/4"	No.2	535180131**
1.1/4"	No.1	535180130**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
32	25	532580018**
32	20	532580017**

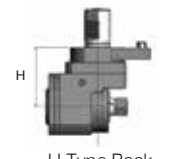
QUICK TURN NEXUS 200-II/250-II MS/MSY [16D TURRET] (for Second Spindle)



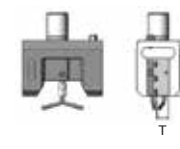
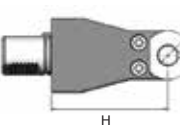
ROTARY HOLDER (mm & inch)

Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Maximum Tool -Ø	Coolant	Order Code
 H-Type Back	6000	46.9	92	ER25	16	External	531080301**

TAPPERS (mm & inch)

Description	Type	H	Coolant	Order Code
 H-Type Back	M4~M8 (mm) NO.8 UNC~5/16UNC (inch)	92	External	535480105**

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder	103	—	20 x 20	External	535380001**
 Boring Bar Holder	120	20	—	External	532080053**

BORING BAR SOCKET (mm)

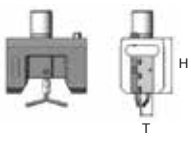
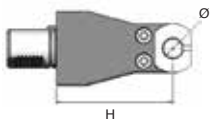
Ø (D)	Ø (d)	Order Code
20	16	535380020**
20	12	535380021**
20	10	535380022**
20	8	535380023**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 200-II/250-II MS/MSY [16D TURRET] (for Second Spindle)

FIXED HOLDERS (inch)

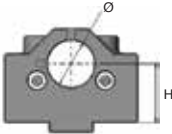
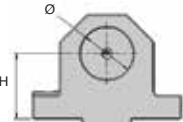
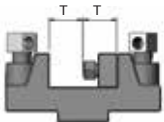
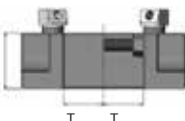
Description	H	Ø	T	Coolant	Order Code
 Turning Holder	103mm	–	3/4" x 3/4"	External	535380101**
 Boring Bar Holder	4.75"	3/4"	–	External	532080153**

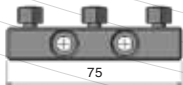
BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
3/4"	5/8"	535380120**
3/4"	1/2"	535380121**
3/4"	3/8"	535380122**
3/4"	5/16"	535380123**

QUICK TURN NEXUS 300-II/350-II



FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	50	40	–	External	533780003**
 U Drill Holder	50	40	–	Internal	532080001**
 Facing Holder	–	–	25	External	532080003**
 Turning Holder	–	–	25	External	532080004**



TURNING BLOCK
Order Code
532080002**

QUICK TURN NEXUS 300-II/350-II

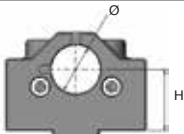
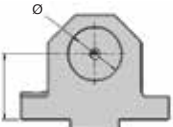
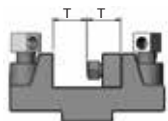
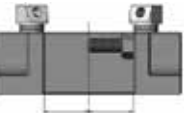
BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
40	32	531780101**
40	25	531780102**
40	20	531780103**
40	16	531780104**
40	12	531780105**
40	10	531780106**
40	8	531780107**

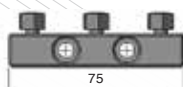
DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
40	No.3	534180031**
40	No.2	534180032**
40	No.1	534180033**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN NEXUS 300-II/350-II

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Boring Bar Holder	2"	1.1/2"	—	External	533780103**
 U Drill Holder	2"	40mm	—	Internal	532080101**
 Facing Holder	—	—	1"	External	532080103**
 Turning Holder	—	—	1"	External	532080104**



TURNING BLOCK
Order Code
532080002**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
1.1/2"	1.1/4"	531780111**
1.1/2"	1"	531780112**
1.1/2"	3/4"	531780113**
1.1/2"	5/8"	531780114**
1.1/2"	1/2"	531780115**
1.1/2"	3/8"	531780116**
1.1/2"	5/16"	531780117**

DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
1.1/2"	No.3	534180131**
1.1/2"	No.2	534180132**
1.1/2"	No.1	534180133**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

Note:(**)ending code for revision only. Order code only 9 digit without**

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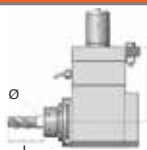
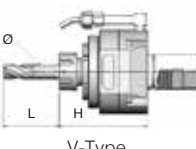
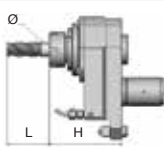
QUICK TURN NEXUS 300-II/350-II M/MY



12D



ROTARY HOLDERS (mm & inch)

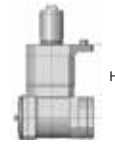
Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Max Tool Ø (mm)	Coolant	Order Code
 H-Type	6000	110	160	ER40	25	External	533280003**
	6000	110	160	ER40	25	Internal (External: Supplementary)	533280002**
 V-Type	6000	98.5	116	ER40	25	External	533280019**
	6000	98.5	116	ER40	25	Internal (External: Supplementary)	533280018**
 V-Type Offset	6000	85.5	129	ER40	25	External	533280020**

NOTE FOR INTERNAL COOLANT HOLDERS:

1.THE MAXIMUM USABLE COOLANT PRESSURE: 1.6 MPa (228 PSI)

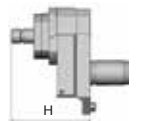
2.FILTERED COOLANT IS REQUIRED (recommended filtration performance: 50µm or less)

ROTARY HOLDERS / SPINDLE TAPER (mm & inch)

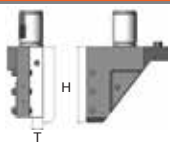
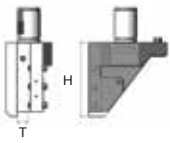
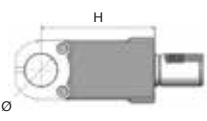
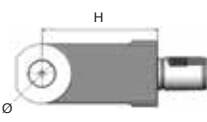
Description	Maximum RPM	Spindle Taper bore	Pull Bolt	H	Coolant	Order Code
 H-Type	4000	7/24 Taper No.40	M16XP2	160	External	533080201**
	4000	7/24 Taper No.40	5/8-11 UNC	160	External	533080202**
 V-Type-Offset	4000	7/24 Taper No.40	M16XP2	84.5	External	533080205**
	4000	7/24 Taper No.40	5/8-11 UNC	84.5	External	533080206**

QUICK TURN NEXUS 300-II/350-II M/MY

TAPPERS (mm & inch)

Description	Size	H	Type	Coolant	Order Code
 H-Type	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	160	With Stroke limiter	External	533080203**
	M14~M20 (mm) 9/16~5/8UNC (inch)	160	With Stroke limiter	External	533080204**
 V-Type-Offset	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	104	With Stroke limiter	External	533080207**

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder (FWD)	160	—	25 x 25	External	533080001**
 Turning Holder (REV)	160	—	25 x 25	External	533080006**
 Facing Holder (FWD)	163	—	25 x 25	External	533080003**
 Boring Bar Holder	175	50	—	External	533080002**
 U-Drill Holder	175	40	—	Internal	533080005**
 Cut-Off Holder (FWD)	145	—	—	External	533080004**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 300-II/350-II M/MY

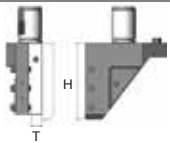
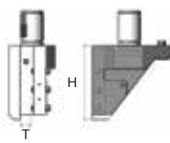
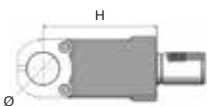
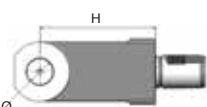
BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
50	40	534280002**
50	35	534280003**
50	32	534280004**
50	25	534280005**
50	20	534280039**
50	16	534280040**
50	15	534280093**
50	12	534280041**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
50	No.4	534280015**
50	No.3	534280016**
50	No.2	534280017**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN NEXUS 300-II/350-II M/MY

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder (FWD)	160mm	—	1" x 1"	External	533080101**
 Turning Holder (REV)	160mm	—	1" x 1"	External	533080106**
 Facing Holder (FWD)	6.5"	—	1" x 1"	External	533080103**
 Boring Bar Holder	6.875"	2"	—	External	533080102**
 U-Drill Holder	6.875"	40mm	—	Internal	533080105**
 Cut-Off Holder (FWD)	145mm	—	—	External	533080004**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
2"	1.3/4"	534280019**
2"	1.1/2"	534280020**
2"	1.1/4"	534280021**
2"	1"	534280022**
2"	7/8"	534280048**
2"	3/4"	534280049**
2"	5/8"	534280050**
2"	1/2"	534280051**

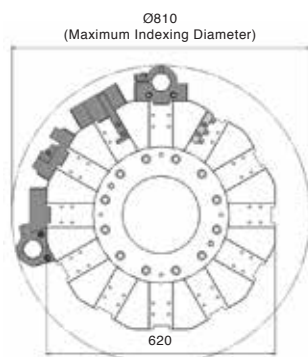
DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
2"	No.4	534280031**
2"	No.3	534280032**
2"	No.2	534280033**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

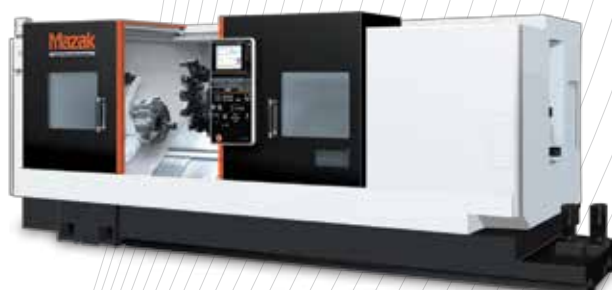
Note:(**)ending code for revision only. Order code only 9 digit without**

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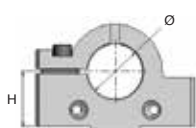
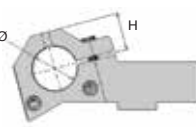
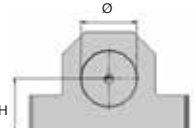
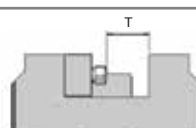
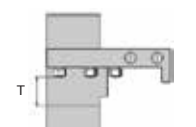
QUICK TURN NEXUS 400-II/450-II



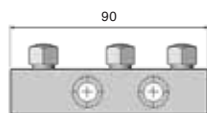
12D



FIXED HOLDERS (mm)

Description	H	T	Ø	Coolant	Order Code
 Boring Bar Holder	50	–	50	External	536780002**
 Offset Boring Bar Holder	42	–	50	External	536780005**
 U Drill Holder	50	–	50	Internal	536780003**
 Facing Holder	–	32 x 32	–	External	536780001**
 Turning Holder	–	32 x 32	–	External	536780004**

QUICK TURN NEXUS 400-II/450-II



TURNING BLOCK
Order Code
537880211**

BORING BAR SOCKET (mm)		
Ø (D)	M.T.	Order Code
50	40	536780051**
50	32	536780052**
50	25	536780053**
50	20	536780054**
50	16	536780055**
50	12	536780056**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
50	No.4	534280015**
50	No.3	534280016**
50	No.2	534280017**

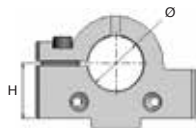
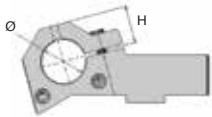
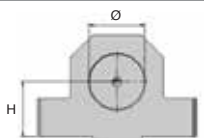
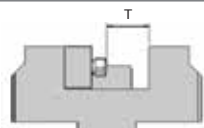
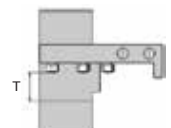
U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
50	40	537780061**
50	32	537780062**
50	25	537780063**
50	20	537780064**

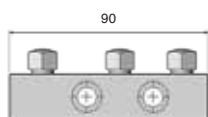
Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 400-II/450-II

FIXED HOLDERS (inch)

Description	H	T	Ø	Coolant	Order Code
 Boring Bar Holder	2"	–	2"	External	536780007**
 Offset Boring Bar Holder	2"	–	2"	External	536780010**
 U Drill Holder	2"	–	2"	Internal	536780008**
 Facing Holder	–	1.1/4" x 1.1/4"	–	External	536780006**
 Turning Holder	–	1.1/4" x 1.1/4"	–	External	536780009**



TURNING BLOCK
Order Code
537880211**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
2"	1.1/2"	536780057**
2"	1.1/4"	536780058**
2"	1"	536780059**
2"	3/4"	536780060**
2"	5/8"	536780061**
2"	1/2"	536780062**

DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
50	No.4	534280031**
50	No.3	534280032**
50	No.2	534280033**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
50	40	537780061**
50	32	537780062**
50	25	537780063**
50	20	537780064**

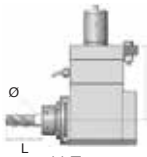
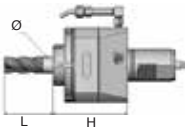
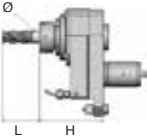
QUICK TURN NEXUS 400-II/450-II M



12D



ROTARY HOLDERS (mm & inch)

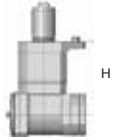
Description	Maximum RPM	Max Tool Length (L)	H	Collet Size	Max Tool Ø (mm)	Coolant	Order Code
 H-Type	6000	110	160	ER40	25	External	533280003**
	6000	110	160	ER40	25	Internal (External: Supplementary)	533280002**
 V-Type	6000	98.5	116	ER40	25	External	533280019**
	6000	98.5	116	ER40	25	Internal (External: Supplementary)	533280018**
 V-Type Offset	6000	85.5	129	ER40	25	External	533280020**

NOTE FOR INTERNAL COOLANT HOLDERS:

1.THE MAXIMUM USABLE COOLANT PRESSURE: 1.6 MPa (228 PSI)

2.FILTERED COOLANT IS REQUIRED (recommended filtration performance: 50µm or less)

ROTARY HOLDERS / SPINDLE TAPER (mm & inch)

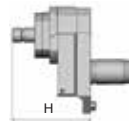
Description	Maximum RPM	Spindle Taper bore	Pull Bolt	H	Coolant	Order Code
 H-Type	4000	7/24 Taper No.40	M16XP2	160	External	533080201**
	4000	7/24 Taper No.40	5/8-11 UNC	160	External	533080202**
 V-Type-Offset	4000	7/24 Taper No.40	M16XP2	84.5	External	533080205**
	4000	7/24 Taper No.40	5/8-11 UNC	84.5	External	533080206**

Note:(**)ending code for revision only. Order code only 9 digit without**

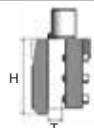
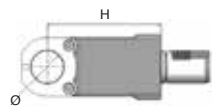
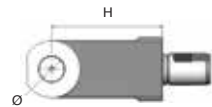
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QUICK TURN NEXUS 400-II/450-II M

TAPPERS (mm & inch)

Description	Size	H	Type	Coolant	Order Code
 H-Type	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	160	With Stroke limiter	External	533080203**
	M14~M20 (mm) 9/16~5/8UNC 2(inch)	160	With Stroke limiter	External	533080204**
 V-Type-Offset	M4~M12 (mm) No.8UNC~1/2 UNC (inch)	104	With Stroke limiter	External	533080207**

FIXED HOLDERS (mm)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder (FWD)	160	—	32 x 32	External	536880008**
 Turning Holder (REV)	120	—	32 x 32	External	536880005**
 Facing Holder (FWD)	175	—	32 x 32	External	536880003**
 Boring Bar Holder	175	50	—	External	533080002**
 U-Drill Holder	175	40	—	Internal	533080005**

QUICK TURN NEXUS 400-II/450-II M

BORING BAR SOCKET (mm)		
Ø (D)	Ø (d)	Order Code
50	40	534280002**
50	35	534280003**
50	32	534280004**
50	25	534280005**
50	20	534280039**
50	16	534280040**
50	15	534280093**
50	12	534280041**

DRILL SOCKET (mm)		
Ø (D)	M.T.	Order Code
50	No.4	534280015**
50	No.3	534280016**
50	No.2	534280017**

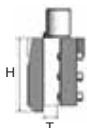
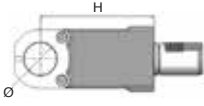
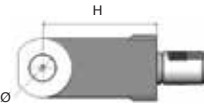
U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS 400-II/450-II M

FIXED HOLDERS (inch)

Description	H	Ø	T	Coolant	Order Code
 Turning Holder (FWD)	160mm	—	1.25" x 1.25"	External	536880009**
 Turning Holder (REV)	160mm	—	1.25" x 1.25"	External	536880007**
 Facing Holder (FWD)	175mm	—	1.25" x 1.25"	External	536880303**
 Boring Bar Holder	6.875"	2"	—	External	533080102**
 U-Drill Holder	6.875"	40mm	—	Internal	533080105**

BORING BAR SOCKET (inch)		
Ø (D)	Ø (d)	Order Code
2"	1.3/4"	534280019**
2"	1.1/2"	534280020**
2"	1.1/4"	534280021**
2"	1"	534280022**
2"	7/8"	534280048**
2"	3/4"	534280049**
2"	5/8"	534280050**
2"	1/2"	534280051**

DRILL SOCKET (inch)		
Ø (D)	M.T.	Order Code
2"	No.4	534280031**
2"	No.3	534280032**
2"	No.2	534280033**

U-DRILL SOCKET (mm & inch)		
Ø (D)	Ø (d)	Order Code
40	32	532080012**
40	25	532080011**
40	20	532080010**

QUICK TURN NEXUS ACCESSORIES

QUICK TURN NEXUS 100-II M/MS/MY/MSY QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [16D Turret]

CHUCK COLLETS (mm & inch)

Order Code	Specification		Type
	mm	inch	
535280901**	ER25 Ø2	0.079"	ER25-2
535280902**	ER25 Ø3	0.118"	ER25-3
535280903**	ER25 Ø4	0.157"	ER25-4
535280904**	ER25 Ø5	0.197"	ER25-5
535280905**	ER25 Ø6	0.236"	ER25-6
535280906**	ER25 Ø7	0.276"	ER25-7
535280907**	ER25 Ø8	0.315"	ER25-8
535280908**	ER25 Ø9	0.354"	ER25-9
535280909**	ER25 Ø10	0.394"	ER25-10
535280910**	ER25 Ø11	0.433"	ER25-11
535280911**	ER25 Ø12	0.472"	ER25-12
535280912**	ER25 Ø13	0.512"	ER25-13
535280913**	ER25 Ø14	0.551"	ER25-14
535280914**	ER25 Ø15	0.591"	ER25-15
535280915**	ER25 Ø16	0.630"	ER25-16



CAP PLATE

Order Code
535180006**

CHUCK COLLETS (mm & inch) (for Internal coolant holders)

Order Code	Specification		Type
	mm	inch	
5B1680514**	ER25 Ø6	0.236"	AR25-OH-6
5B1680513**	ER25 Ø6.5	0.256"	AR25-OH-6.5
5B1680512**	ER25 Ø7	0.276"	AR25-OH-7
5B1680511**	ER25 Ø7.5	0.295"	AR25-OH-7.5
5B1680510**	ER25 Ø8	0.315"	AR25-OH-8
5B1680509**	ER25 Ø8.5	0.335"	AR25-OH-8.5
5B1680508**	ER25 Ø9	0.354"	AR25-OH-9
5B1680507**	ER25 Ø9.5	0.374"	AR25-OH-9.5
513580550**	ER25 Ø10	0.394"	AR25-OH-10
5B1680506**	ER25 Ø10.5	0.413"	AR25-OH-10.5
513580551**	ER25 Ø11	0.433"	AR25-OH-11
5B1680505**	ER25 Ø11.5	0.453"	AR25-OH-11.5
513580552**	ER25 Ø12	0.472"	AR25-OH-12
5B1680504**	ER25 Ø12.5	0.492"	AR25-OH-12.5
513580553**	ER25 Ø13	0.512"	AR25-OH-13
5B1680503**	ER25 Ø13.5	0.531"	AR25-OH-13.5
513580554**	ER25 Ø14	0.551"	AR25-OH-14
5B1680502**	ER25 Ø14.5	0.571"	AR25-OH-14.5
5B1680555**	ER25 Ø15	0.591"	AR25-OH-15
513580501**	ER25 Ø15.5	0.610"	AR25-OH-15.5
513580556**	ER25 Ø16	0.630"	AR25-OH-16

RUBBER COLLETS FOR TAPPERS

Order Code	Size	Type
514080324**	M4~M10	H-Type, H-Type Back V-Type, & V-Type-Offset
	No.8UNC~7/16UNC	
514080325**	M10~M12	H-Type, V-Type, & V-Type-Offset
	3/8UNC~1/2UNC	

Note:(**)ending code for revision only. Order code only 9 digit without**

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QUICK TURN NEXUS ACCESSORIES

QUICK TURN NEXUS 200-II/250-II M/MS/MY/MSY [12D Turret]

CHUCK COLLETS (mm & inch)

Order Code	Specification		Type
	mm	inch	
536280901**	ER32 Ø2	0.079"	ER32-2
536280902**	ER32 Ø2.5	0.098"	ER32-2.5
536280903**	ER32 Ø3	0.118"	ER32-3
536280904**	ER32 Ø3.5	0.138"	ER32-3.5
536280905**	ER32 Ø4	0.157"	ER32-4
536280906**	ER32 Ø4.5	0.177"	ER32-4.5
536280907**	ER32 Ø5	0.197"	ER32-5
536280908**	ER32 Ø6	0.236"	ER32-6
536280909**	ER32 Ø7	0.276"	ER32-7
536280910**	ER32 Ø8	0.315"	ER32-8
536280911**	ER32 Ø9	0.354"	ER32-9
536280912**	ER32 Ø10	0.394"	ER32-10
536280913**	ER32 Ø11	0.433"	ER32-11
536280914**	ER32 Ø12	0.472"	ER32-12
536280915**	ER32 Ø13	0.512"	ER32-13
536280916**	ER32 Ø14	0.551"	ER32-14
536280917**	ER32 Ø15	0.591"	ER32-15
536280918**	ER32 Ø16	0.630"	ER32-16
536280919**	ER32 Ø17	0.669"	ER32-17
536280920**	ER32 Ø18	0.709"	ER32-18
536280921**	ER32 Ø19	0.748"	ER32-19
536280922**	ER32 Ø20	0.787"	ER32-20



CAP PLATE

Order Code

535180006**

CHUCK COLLETS (mm & inch) (for Internal coolant holders)

Order Code	Specification		Type
	mm	inch	
532280101**	ER32 Ø8	0.315"	AR32-OH-8
532280102**	ER32 Ø8.5	0.335"	AR32-OH-8.5
532280103**	ER32 Ø9	0.354"	AR32-OH-9
532280104**	ER32 Ø9.5	0.374"	AR32-OH-9.5
532280105**	ER32 Ø10	0.394"	AR32-OH-10
532280106**	ER32 Ø10.5	0.413"	AR32-OH-10.5
532280107**	ER32 Ø11	0.433"	AR32-OH-11
532280108**	ER32 Ø11.5	0.453"	AR32-OH-11.5
532280109**	ER32 Ø12	0.472"	AR32-OH-12
532280110**	ER32 Ø12.5	0.492"	AR32-OH-12.5
532280111**	ER32 Ø13	0.512"	AR32-OH-13
532280112**	ER32 Ø13.5	0.532"	AR32-OH-13.5
532280113**	ER32 Ø14	0.551"	AR32-OH-14
532280114**	ER32 Ø14.5	0.571"	AR32-OH-14.5
532280115**	ER32 Ø15	0.591"	AR32-OH-15
532280116**	ER32 Ø15.5	0.610"	AR32-OH-15.5
532280117**	ER32 Ø16	0.630"	AR32-OH-16
532280118**	ER32 Ø16.5	0.650"	AR32-OH-16.5
532280119**	ER32 Ø17	0.669"	AR32-OH-17
532280120**	ER32 Ø17.5	0.689"	AR32-OH-17.5
532280121**	ER32 Ø18	0.709"	AR32-OH-18
532280122**	ER32 Ø18.5	0.728"	AR32-OH-18.5
532280123**	ER32 Ø19	0.748"	AR32-OH-19
532280124**	ER32 Ø19.5	0.768"	AR32-OH-19.5
532280125**	ER32 Ø20	0.787"	AR32-OH-20

RUBBER COLLETS FOR TAPPERS

Order Code	Size	Type
514080324**	M4~M10	H-Type, H-Type Back & V-Type-Offset
	No.8UNC~7/16UNC	
514080325**	M10~M12	H-Type, & V-Type-Offset
	3/8UNC~1/2UNC	

QUICK TURN NEXUS ACCESSORIES

QUICK TURN NEXUS 300-II/350-II M/MY QUICK TURN NEXUS 400-II/450-II M

CHUCK COLLETS (mm & inch)

Order Code	Specification		Type
	mm	inch	
513380530**	ER40 Ø4	0.158"	ER40-4
513380531**	ER40 Ø5	0.197"	ER40-5
513380532**	ER40 Ø6	0.236"	ER40-6
513380533**	ER40 Ø7	0.276"	ER40-7
513380534**	ER40 Ø8	0.315"	ER40-8
513380535**	ER40 Ø9	0.354"	ER40-9
513380536**	ER40 Ø10	0.394"	ER40-10
513380537**	ER40 Ø11	0.433"	ER40-11
513380538**	ER40 Ø12	0.472"	ER40-12
513380539**	ER40 Ø13	0.512"	ER40-13
513380540**	ER40 Ø14	0.551"	ER40-14
513380541**	ER40 Ø15	0.591"	ER40-15
513380542**	ER40 Ø16	0.630"	ER40-16
513380543**	ER40 Ø17	0.669"	ER40-17
513380544**	ER40 Ø18	0.709"	ER40-18
513380545**	ER40 Ø19	0.748"	ER40-19
513380546**	ER40 Ø20	0.787"	ER40-20
513380547**	ER40 Ø21	0.827"	ER40-21
513380548**	ER40 Ø22	0.866"	ER40-22
513380549**	ER40 Ø23	0.906"	ER40-23
513380550**	ER40 Ø24	0.945"	ER40-24
513380551**	ER40 Ø25	0.984"	ER40-25



CAP PLATE

Order Code

538180007**

CHUCK COLLETS (mm & inch) (for Internal coolant holders)

Order Code	Specification		Type
	mm	inch	
533280101**	ER40 Ø10	0.394"	AR 40-OH-10
533280102**	ER40 Ø10.5	0.413"	AR 40-OH-10.5
533280103**	ER40 Ø11	0.433"	AR 40-OH-11
533280104**	ER40 Ø11.5	0.453"	AR 40-OH-11.5
533280105**	ER40 Ø12	0.472"	AR 40-OH-12
533280106**	ER40 Ø12.5	0.492"	AR 40-OH-12.5
533280107**	ER40 Ø13	0.512"	AR 40-OH-13
533280108**	ER40 Ø13.5	0.532"	AR 40-OH-13.5
533280109**	ER40 Ø14	0.551"	AR 40-OH-14
533280110**	ER40 Ø14.5	0.571"	AR 40-OH-14.5
533280111**	ER40 Ø15	0.591"	AR 40-OH-15
533280112**	ER40 Ø15.5	0.610"	AR 40-OH-15.5
533280113**	ER40 Ø16	0.630"	AR 40-OH-16
533280114**	ER40 Ø16.5	0.650"	AR 40-OH-16.5
533280115**	ER40 Ø17	0.669"	AR 40-OH-17
533280116**	ER40 Ø17.5	0.689"	AR 40-OH-17.5
533280117**	ER40 Ø18	0.709"	AR 40-OH-18
533280118**	ER40 Ø18.5	0.728"	AR 40-OH-18.5
533280119**	ER40 Ø19	0.748"	AR 40-OH-19
533280120**	ER40 Ø19.5	0.768"	AR 40-OH-19.5
533280121**	ER40 Ø20	0.787"	AR 40-OH-20
533280122**	ER40 Ø20.5	0.807"	AR 40-OH-20.5
533280123**	ER40 Ø21	0.827"	AR 40-OH-21
533280124**	ER40 Ø21.5	0.847"	AR 40-OH-21.5
533280125**	ER40 Ø22	0.866"	AR 40-OH-22
533280126**	ER40 Ø22.5	0.866"	AR 40-OH-22.5
533280127**	ER40 Ø23	0.906"	AR 40-OH-23
533280128**	ER40 Ø23.5	0.925"	AR 40-OH-23.5
533280129**	ER40 Ø24	0.945"	AR 40-OH-24
533280130**	ER40 Ø24.5	0.965"	AR 40-OH-24.5
533280131**	ER40 Ø25	0.984"	AR 40-OH-25

RUBBER COLLETS FOR TAPPERS

Order Code	Size	Type
514080324**	M4~M10	H-Type, & V-Type-Offset
	No.8UNC~7/16UNC	
514080325**	M10~M12	H-Type, & V-Type-Offset
	3/8UNC~1/2UNC	
514080323**	M14~M20	H-Type
	9/16 UNC~5/8 UNC	

Note:(**)ending code for revision only. Order code only 9 digit without**

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TOOLING SYSTEM 16.01.1000 X 21SP441E0

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